



JOB DESCRIPTION FOR A LASER OPERATOR

This position requires the following:

PROGRAMMING:

Needs to know how to pull up the correct laser program to cut the steel parts to customer print specifications.

OPERATOR:

Takes full & half sheets of raw steel, various gauge thickness, with the assistance of an overhead crane, and places the steel on the laser machine. Sets up the program run and waits for the laser to cut the steel to specified program requirements. Upon completion of the program, parts are lifted from the machine and placed in the holding container by the operator. The sheet steel skeleton is picked up by the operator and placed on the scrap pile. Uses various testing equipment to verify that parts are made to print.

Job involves some lifting; bending, pulling and pushing during set up and take down of the sheet skeleton. In between the program runs, the operator has the ability to record the documentation required on his worksheet, the remainder of the time he can sit and wait for the program run to complete. Fifty percent of the time the operator is waiting for the laser to complete its run. The work shift can range from 8 to 10 hours per day.