



JOB DESCRIPTION FOR A CNC SET-UP/MACHINIST OPERATOR

This position requires the following:

PROGRAMMING:

Needs to know how to write CNC programs to make the steel parts to customer print specifications. Must be able to program the CNC machine and test the program prior to processing a production run.

OPERATOR:

Takes steel parts and fits them on to the CNC machine which is assisted with either a magnet or a overhead crane if parts are more than 50 pounds. Upon completion of the machining program, parts are lifted from the machine and placed in the holding container by the operator. Uses various testing equipment to verify that parts are made to print.

Job involves some lifting, bending, pulling and pushing and for the most part, the operator is on his feet for the duration of his shift, which could be 8 to 9.5 hours per day.